

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3)SPECIAL NOTES ON MATING



CAUTION

If the mating faces of the parts to be welded are not accessible, make EGW plug welds to replace the original resistance welds (see MR 400).



Repair-40x04x02x02-02x49-1-9-1.xml



XSL version : 3.02 du 22/07/11

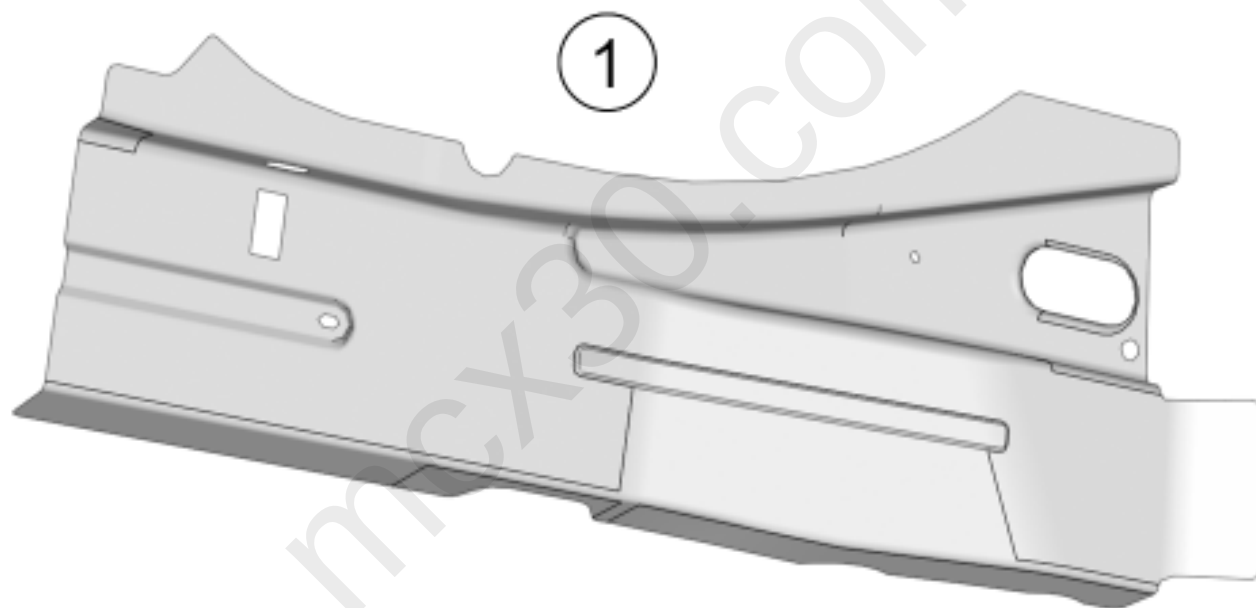
SILL PANEL REAR REINFORCEMENT: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



155608

No.	Description	Type	Thickness (mm)
(1)	Sill panel rear reinforcement	HLE	1.5

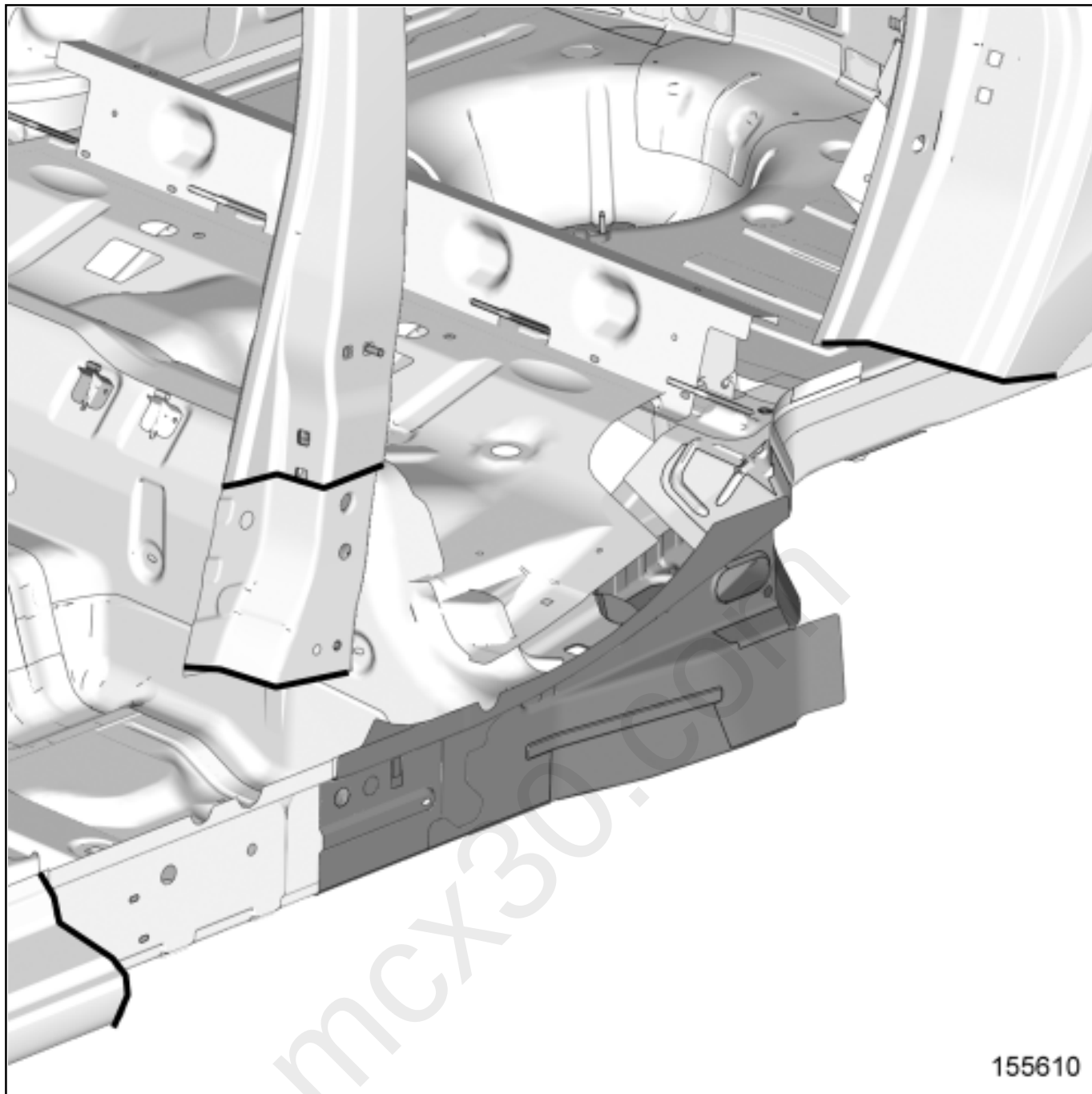
2. IN THE EVENT OF REPLACEMENT

-  There is only one way of replacing this part:
- complete replacement.

1- COMPLETE REPLACEMENT

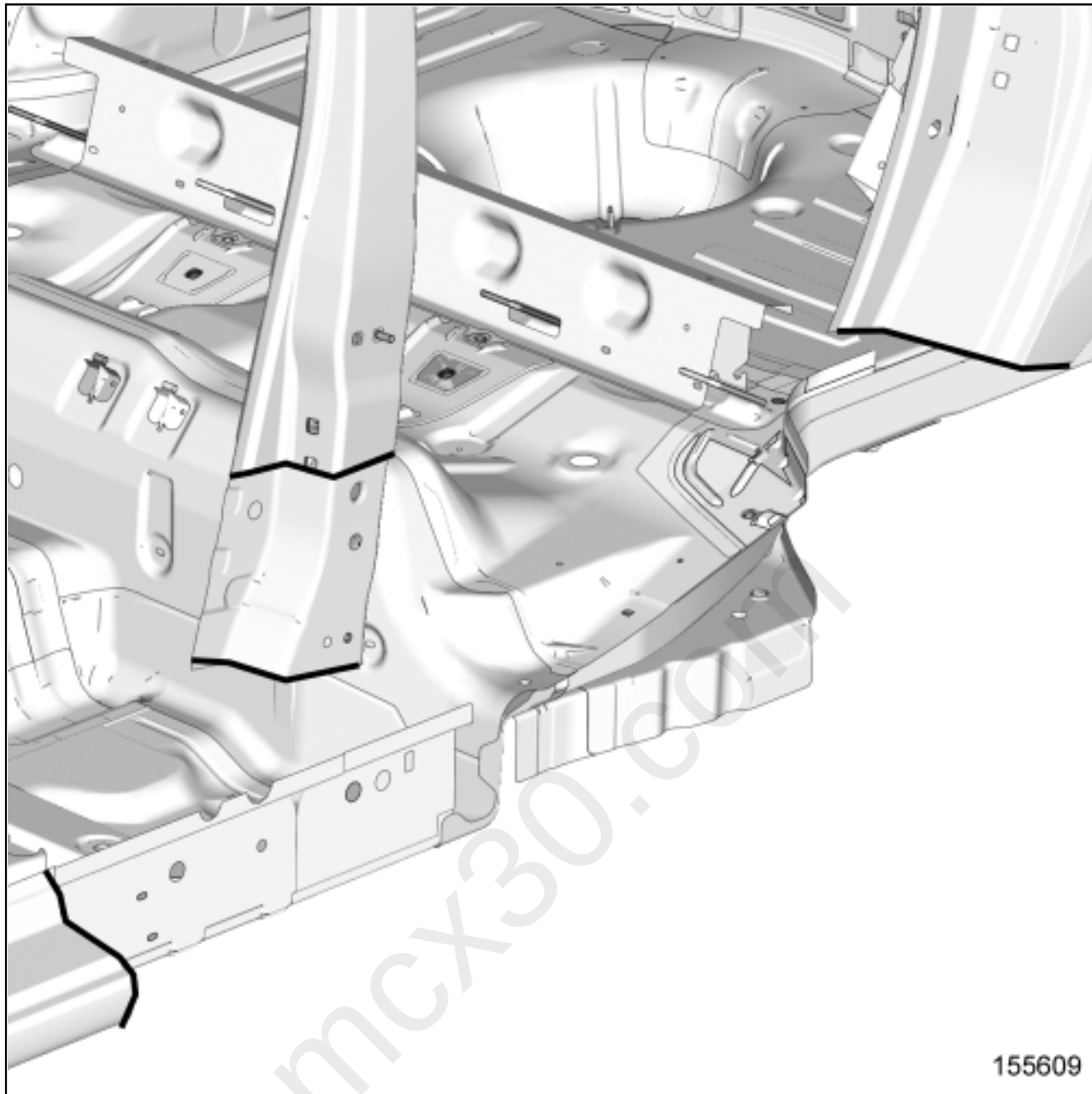
1)PART IN POSITION

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DETAILED VIEW WITHOUT PART



2) POSITION OF ELECTRIC EARTHS

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